30 years of respiratory drug delivery , 200 and beyond. . What is the future? Digihaler™ (ProAir®), TEVA is approved by the FDA Inhub™ (Wixelam) 0 In **2020** European Medical Devices • Regulation (MDR) Team begins work in **2017** on new facilities at our Abbey Barns site in K-haler® (flutiform). Ny Ickleton, south of Cambridge In 2016 Team becomes an employee ownership trust company Breezhaler® (Onbrez), Novartis Podhaler® (Tobi™), Novartis, is approved by the FDA Н ISO 20072 First published in **2009** prohaler (Valois) Aptar Pharma Handinaler (Spiriva®), Boehringer Table 1889 IEC 62366 First published in 2007 -----In **2006** Exubera® is the first inhaled insulin approved by the FDA Boshinger Ingelheim-Κ In 2003 FDA Guidance issued for the 'Integration of Dose-Counting Mechanisms into MDI Drug Products' NGI™ is introduced as an alternative to the Andersen Cascade Impactor 2000 TOBI (tobramycin solution for inhalation) approved by the FDA for the treatment ISO 14971 First published of Cystic Fibrosis (CF) Pouhaler (Diskus), GSK is filed in Europe ISO 13485 First published 0 0 in **1996** GSK launches Seretide® / Advair® Q The Medical Devices Directive (MDD 93/42/EEC) comes into force in Europe In **1990** Glaxo (now GSK) launches Salmeterol The First HFA patent application is made by 3M Riker Key Drug formulation Timeline In **1987** the Montreal Protocol Regulation Approve is agreed and signed by 167 countries Team Consulting Team Consulting founded in 1986 3 6 7

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